

# Eurotherm®

## PRODUCT RANGE SELECTION GUIDES



# Eurotherm – Creating solutions that deliver measurable results

Eurotherm has a reputation for delivering process control and automation solutions that provide our customers with measurable financial advantages of saving time, money and resources. These savings are achieved by providing the solutions that can reduce energy costs, improve plant/process productivity while enhancing the quality of their products.

Started in 1965 by a group of enthusiastic and innovative engineers Eurotherm, now part of the Invensys group of companies, has grown and developed into a global business. We are the first choice supplier of proven innovative and scalable solutions to leading companies in the processing and manufacturing industries.

Eurotherm have established an effective global network of national Eurotherm group companies and approved business partners to provide worldwide customers with direct local access to our services.

With over 40 years of applications knowledge and experience designing, implementing and commissioning solutions for our customers, we have an

understanding of both the requirements and expectations of their own industries.

Eurotherm has earned a reputation for premium quality systems and solutions by offering an extensive and relevant range of integrated engineering capabilities, services and products.

These offerings are subjected to ongoing review and development in direct response to our customers' changing requirements and expectations.

The Eurotherm offering ranges from consultancy for requirement definition to solution and system design, project management and installation, commissioning and training. These services are supported by market leading products ranging from sensors, signal conditioning and indicators, through process and power controllers to graphical paperless data recorders, and integrated process automation equipment.



## Innovative Solutions

## Scalable Automation Manufacturing Control



### Our Aspirations

To continue to develop and strengthen our reputation for leadership in innovative solutions – precisely meeting customer requirements and exceeding their expectations in our chosen markets.

To form partnerships with industry leading customers to both sustain and enhance their competitive standing within their own industry.

To work together with our customers to drive cost out of their businesses.

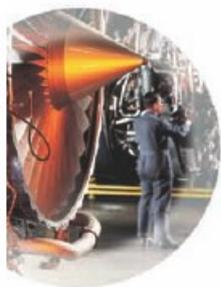
To ensure our approach and outlook enables us to be agile and flexible in our response to the changing needs and demands of our customers.

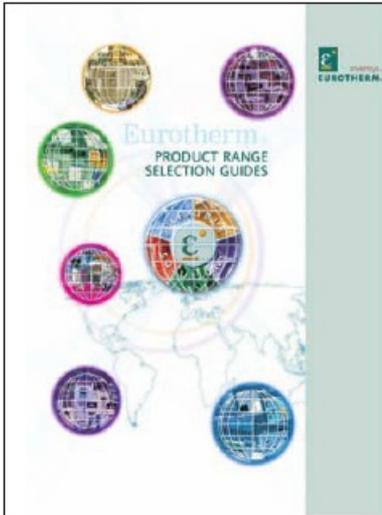
To be an approachable and friendly team of people, who are open-minded and accessible, prepared to make that extra effort to provide the optimum solution to our customers' requirement.

### Our Vision

"Eurotherm will be the leading supplier of automation solutions and services in our chosen markets, harnessing the passion that people feel for Eurotherm.

We will constantly search for competitive advantage and innovation to create value for our employees, customers and shareholders"





## PID Controllers, Indicators & Alarm Units



Single Loop Controllers  
Multi Loop Controllers  
Indicator & Alarm Units  
Software

## Recorders & Data Management



Paperless/Graphic  
Paper  
Software

## Solid State Relays/Contactors & Power Controllers



Solid State Relays (SSRs)  
Solid State Contactors (SSCs)  
Power Controllers

## Drives



AC Drives  
Soft Starters  
DC Drives  
Software

## DCS Solutions



Selection Guides  
Software  
Automation Systems Hardware  
MACO Products

## I/O Signal Conditioning, Probes, Thermosensors, Ancillary



I/O Signal Conditioning  
Carbon/Oxygen Probes, Thermosensors, Ancillary  
Valve Actuators  
Sensors



## PID Controllers

Single Loop	2100		2200			2400			3200				3500		RFS
Features															
Panel size (DIN)	2132	2116	2216e	2208e	2204e	2416	2408	2404	3216	3208	32h8	3204	3508	3504	RFS
IP Rating	IP65		IP65			IP65			IP65, Nema 4X				IP65, Nema 4X		IP20
Display Type	1 x 4 dig LED		2 x 4 dig LED			2 x 4 dig LED			Main: 4 digits Lower: 5 character starburst (3216/08/04) 9 character starburst (32h8)				Main PV: 5 digit plus 4 line alphanumeric		Remote
Supply Voltage	24V dc/ac 85-264V ac		85-264V ac			24V dc/ac 85-264V ac			24V dc/ac 85-264V ac				24V dc/ac, 85-264V ac		24V dc/ac
Input Type	TC, RTD, mV, mA, V		TC, RTD, mV, mA, Volts			TC, RTD, mV, mA, Volts			TC, RTD, mV, mA, CT				TC, RTD, mV, mA, Volts		TC, RTD, mV, mA, CT
PV Accuracy	<0.25%		<0.25%			<0.2%			<0.25%				<0.1%		±0.2%
Control Types	On/Off, PID		On/Off, PID, VP			On/Off, PID, VP			On/Off, PID, VP				On/Off, PID, VP		On/Off, PID
SP Programmer	none		none			20 x 16 segments			4 Ramp + 4 Dwell				50 Progs, 500 Segs max		none
Analogue IO	In: 1 Out: 0		In: 1 Out: 1			In: 2 Out: 3			In: 2 Out: 3				In: 5 Out: 6		In: 1 Out: 0
Digital IO	In: 1 Out: 2		In: 3 Out: 4			In: 11 Out: 11			In: 3 Out: 4				In: 40 Out: 41		In: 2 Out: 4
Comms	none		Modbus, DeviceNet			Modbus, DeviceNet, Profibus			Modbus				Modbus, DeviceNet, Profibus, Ethernet		Modbus
Alarms High	●		●			●			●				●		●
Low	●		●			●			●				●		●
Deviation	●		●			●			●				●		●
Sensor Break	●		●			●			●				●		●
Event	none		●			●			●				●		none
Heater Fail	none		●			●			●				●		●
PC Configuration	List based		List based			List based			Wizard				Graphical Wiring		Wizard

Multi Loop	3500		2604	2704	Mini8™ Controller	2500
Features						
Panel size (DIN)	3508	3504	2604	2704	Mini8™ Controller	2500
IP Rating	IP65, Nema 4X		IP65		IP20	IP20
Display Type	Main PV: 5 digit plus 4 line alphanumeric		2 x 5 dig LED + 2 line text	Dot Matrix	Remote	Remote
Supply Voltage	24V dc/ac, 85-264V ac		24V dc/ac, 85-264V ac		24V dc	24V dc
Input Type	TC, RTD, mV, mA, Volts		TC, RTD, mV, mA, Volts		TC, mV, RTD, mA, CT	TC, RTD, mV, mA, Volts
PV Accuracy	<0.1%		<0.1%		<0.1%	<0.2%
Control Types	On/Off, PID, VP		On/Off, PID, VP		On/Off, PID	On/Off, PID, VP
Control Loops	2		3		16	8
Control Algorithms	Single		Single, Ratio, Cascade, Override		Single	Single, Ratio, Cascade, Override
Special Features	Carbon Potential, Humidity, Melt Pressure		Melt Pressure, Carbon Potential, Humidity	Melt Pressure, Carbon Potential, Vacuum, Boiler, Humidity	Humidity	Carbon Potential, Humidity
SP Programmer	50 Progs, 500 Segs max		50 Progs, 500 Segs max	60 Progs, 600 Segs max	8 Progs, 16 segments each	none
Analogue IP/OP	In: 5 Out: 6		In: 8 Out: 8		In: 32 Out: 8	In: 64 Out: 32
Digital IP/OP	In: 40 Out: 41		In: 44 Out: 43		In: 34 Out: 32	In: 128 Out: 64
Digital Comms	Modbus, DeviceNet, Profibus, Ethernet		Modbus, DeviceNet, Profibus	Modbus, DeviceNet, Profibus, Ethernet	Modbus, DeviceNet, Profibus, Ethernet, CANopen	Modbus, DeviceNet, Profibus, Ethernet
Maths Equation	24 Calculations		24 Calculations	32 Calculations	24 Calculations	32 Calculations
Combinational Logic	24 Operations		32 Operations		24 Operations	32 Operations
Timers/Counters/Totals	4 / 2 / 2		4 / 0 / 4		4 / 2 / 2	8 / 8 / 8
Real Time Clock	Day and Time		Day and Time		Day and Time	none
Alarms High	●		●		●	●
Low	●		●		●	●
Deviation	●		●		●	●
Rate	●		●		●	●
Sensor Break	●		none		●	none
Event	●		●		●	●
PC Configuration	Graphical Wiring		Graphical Wiring		Graphical Wiring	List based

## Indicators & Alarm Units

Indicators and Alarm Units	2100			3200			2400
	2132i	2116i	2108i	3216i	32h8i	3204i	2408i
Panel size (DIN)	1/32	1/16	1/8	1/16	1/8	1/4	1/8
IP Rating	IP65			IP65, Nema 4X	IP65, Nema 4X	IP65, Nema 4X	IP65
Display Type	4 Digit LED			4 Digit LCD plus 5 character alphanumeric	5 Digit LCD plus 9 character alphanumeric	4 Digit LCD plus 5 character alphanumeric	Large 5 Digit LED
Supply Voltage	100-264V ac, 24V ac/dc			100-264V ac, 24V ac/dc	100-264V ac, 24V ac/dc	100-264V ac, 24V ac/dc	100-264V ac, 24V ac/dc
Safety Approvals	none			FM, DIN 3440	FM, DIN 3440	FM, DIN 3440	none
PV Inputs	1			1	1	1	2
Input Types	TC, RTD, mV, mA, Custom			TC, RTD, mV, mA, Custom	TC, RTD, mV, mA, Volts, Custom, Strain gauge	TC, RTD, mV, mA, Custom	TC, RTD, mV, mA, Volts, Custom
PV Accuracy	Better than 0.25% of reading			Better than 0.25% of reading	Better than 0.25% of reading (0.1% strain gauge)	Better than 0.25% of reading	Better than 0.2% of reading
User Calibration	2 point			5 point	5 point, Shunt, Load cell, Auto tare	5 point	15 point, Shunt, Load cell, Comparison, Auto tare
PV Input Selection	none			none	none	none	Hi, Lo, Select, Switchover, Derived
No of Alarms	3			4	4	4	8
Alarm Types	Hi, Lo, Dev, Sensor break			Hi, Lo, Dev, Sensor break, Rate of change			Hi, Lo, Dev, Sensor break, Rate of change, Event
No of Relay Outputs	2			3	2	2	7
Digital I/F/Logic OF	1/2			2/0	2/0	2/0	2 plus possible further 9/9
Retransmission	none			Non isolated	Isolated	Isolated	Isolated
Recipes	none			5 with 19 tags	5 with 19 tags	5 with 19 tags	none
Custom Messages	none			128 Characters	128 Characters	128 Characters	none
Slave Comms	none			Modbus RTU	Modbus RTU	Modbus RTU	Modbus RTU, DeviceNet, Profibus DP
MeR Pressure	none			none	●	none	●
Transducer PSU	none			none	10V dc	none	5/10V dc
Transmitter PSU	none			none	24V dc	24V dc	24V dc
PC Configuration	List based			Graphical Wiring	Graphical Wiring	Graphical Wiring	List based

Software	Configuration Tools
	 <p>iTools</p>



Recorders & Data Management

Paperless/Graphic	Paperless Graphic Recorders						5000 Series
	 6100A	 6180A	 6100XIO	 6180XIO	 6180AeroDAQ	 6100E	 5000B
Features							
Inputs	18	48	none	none	48	6	12
Graphic Display	5.5"	12.1"	5.5"	12.1"	12.1"	5.5"	none
Protection	IP66	IP66	IP65	IP65	IP66	IP66	IP20
Relay Outputs	•	•	none	none	•	•	•
Annotation	•	•	•	•	•	•	•
Retransmission/Analogue Outputs	•	•	none	none	•	none	none
Contact Inputs	•	•	none	none	•	none	•
Modbus	Master/Slave	Master/Slave	Master/Slave	Master/Slave	Master/Slave	Slave	Master/Slave
Mathematics	•	•	•	•	•	•	•
Counters	•	•	•	•	•	•	•
Timers	•	•	•	•	•	•	•
Totalisers	•	•	•	•	•	•	•
PC Configuration	•	•	•	•	•	•	•
Ethernet/FTP	•	•	•	•	•	•	•
Auditor Features	•	•	•	•	•	none	•
Batch	•	•	•	•	•	none	•
Custom Screens	•	•	•	•	•	none	•
Remote Viewing	•	•	•	•	•	•	•
Recording Speed	8Hz	8Hz	8Hz	8Hz	8Hz	1Hz	8Hz
Trend Speed	8Hz	8Hz	8Hz	8Hz	8Hz	1Hz	none
Network Addressing	DHCP, Boot P Fixed IP	DHCP, Boot P Fixed IP	DHCP, Boot P Fixed IP	DHCP, Boot P Fixed IP	DHCP, Boot P Fixed IP	DHCP, Boot P Fixed IP	Boot P Fixed IP
USB	3	3	1	1	3	1	none
Reports	10	10	10	10	10	none	10
Groups	12	12	12	12	12	1	6
Review of History (on screen)	•	•	•	•	•	•	none
AMS2750D	none	none	none	none	•	none	none



## Recorders & Data Management

Paper	Strip Chart						Circular	
	4101C   4101M		4102C   4102M		4103C   4103M		392	394
<b>Inputs</b>	4	6	4	6	4	6	4	6
<b>Chart Width</b>	100mm		100mm		100mm		10" circular	10" circular
<b>Protection</b>	IP54		IP54		IP54		Nema 4X	Nema 4X
<b>Relay Outputs</b>	●		●		●		●	●
<b>Annotation</b>	●		●		●		none	●
<b>Retransmission/Analogue Outputs</b>	none		none		●		●	●
<b>Contact Inputs</b>	none		none		●		●	●
<b>Modbus Serial</b>	none		none		Slave		none	Slave
<b>Removable/Data Storage</b>	none		none		●		none	●
<b>Mathematics</b>	none		none		●		●	●
<b>Counters</b>	none		none		●		none	●
<b>Timers</b>	none		none		●		●	●
<b>Totalisers</b>	none		none		●		●	●
<b>Controllers</b>	none		none		none		●	●
<b>PC Configuration</b>	●		●		●		none	●

Software	Visualisation Packages		Data Reporting & Manipulation				Applications
							
	Bridge	Eyriss™ Software	Review	Review QuickChart	Dream Report	Report	Security Manager



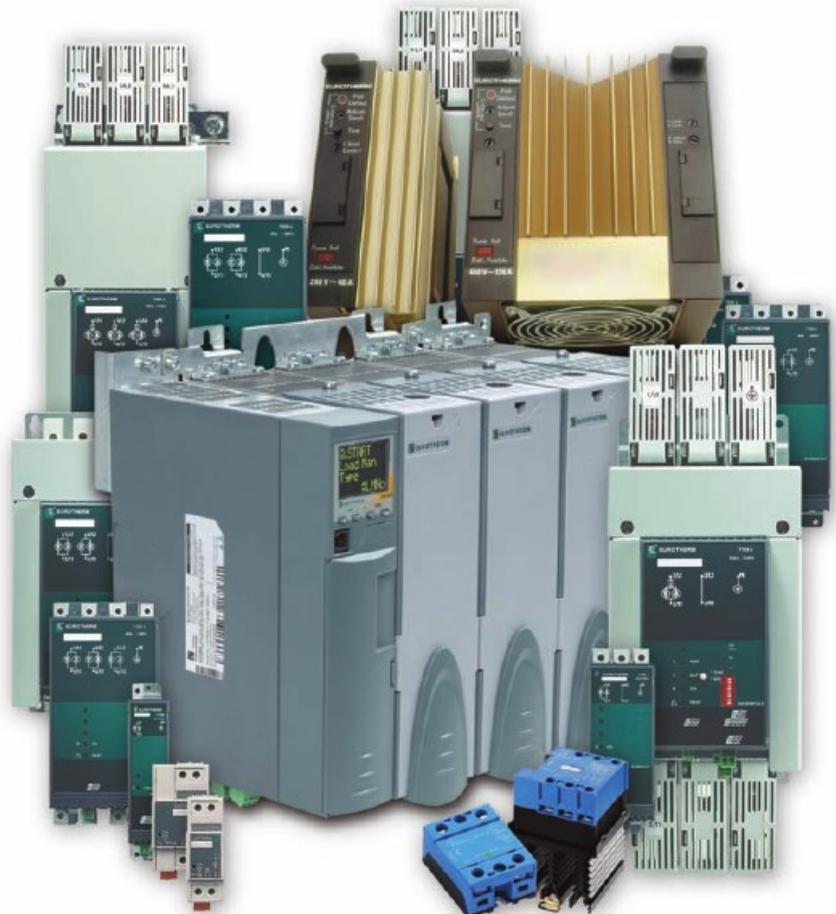
## Solid State Relays/Contactors

Solid State Relays (SSRs)		Solid State Relays		DIN Rail Solid State Relays			I/O Series	
								
Features		SVDA SVAA	SVDD	RVD3 RVA3 RVM3	RVDA RVAA RVMA	RSDA RSAA	Input Module	Output Module
Heater Type	Constant Resistance	●	●	●	●	●	●	●
	Inductive/Coil	●	●	●	●	●	●	●
AC Output		●	none	none	none	none	none	●
Dc Output		none	●	none	none	none	●	●
Maximum Current (Amps)		75A	40A	25A	40A	100A	100mA	3A
Maximum Voltage (Volts)		600V	100V	600V	600V	600V	28V	60V dc/250V ac
Integrated Heatbink		none	none	●	●	●	●	●
Controlled Phases		1	1	3	1	1	1	1
Input	Analogous	none	none	none	●	●	none	none
	Logic dc	●	●	●	●	●	●	●
	Logic ac	●	none	●	●	●	●	●
Firing Mode	Zero Crossing	●	none	●	●	●	none	●
	Burst Firing	none	none	●	●	none	none	none
Built-In Fuse		none	none	none	none	●	none	●
Overtemperature Alarm		none	none	none	none	●	none	none
CE Compliant		●	none	●	●	●	●	●
UL/CSA		●	none	●	●	●	●	●

Solid State Contactors (SSCs)	Single Phase			Multi Phase			
							
Features	7100L	TE10S	7100S	7200S	7300S	TE200S	
Heater Type	Constant Resistance	●	●	●	●	●	●
	SWIR (Short wave infrared)	none	●	●	●	●	●
Variable Resistance	none	none	none	none	●	none	
Inductive/Transformer Coupled	none	none	none	none	●	none	
True Power Control	none	none	none	none	●	none	
Maximum Current (Amps)	100A	50A	250A	200A	160A	63A	
Controlled Phases	1	1	1	2	3	2	
Input	Analogous	none	none	●	●	●	none
	Logic	●	●	●	●	●	●
Firing Mode	Phase Angle	none	none	none	none	none	none
	Burst Firing	●	●	●	●	●	●
PLF and/or PLU	none	●	●	●	●	none	
Current LimR	none	none	none	none	●	none	
Plug In Construction	none	none	none	none	none	none	
Diagnostics	none	none	●	●	●	none	
Alarms	none	●	●	●	●	none	

## Power Controllers

Power Control	EPower™ Controller	Single Phase	Multi Phase				True Power	
								
Features	EPower Controller	TE10A	7100A	7200A	7300A	TE200A	TE300	470 / 471 / 472
Hester Type	Constant Resistance	●	●	●	●	●	●	●
	SWIR (Short wave infrared)	●	●	●	●	●	●	●
	Variable Resistance	●	●	none	●	none	none	●
	Inductive/Transformer Coupled	●	●	none	●	none	none	●
True Power Control	●	none	●	none	●	none	none	●
Maximum Current (Amps)	400A	50A	250A	200A	160A	63A	63A	150A
Controlled Phases	1-4 x 1, 1-2 x 2 or 3	1	1	2	3	2	3	1
Input	Analogue	●	●	●	●	●	●	●
	Logic	●	●	●	●	●	●	●
Firing Mode	Phase Angle	●	●	none	●	none	none	●
	Burst Firing	●	●	●	●	●	●	●
PLF and/or PLU	●	none	●	●	●	none	none	●
Current Limit	●	●	●	none	●	none	none	●
Diagnostics	●	none	●	●	●	none	none	●
Alarms	●	none	●	●	●	none	none	●
Digital Communications	●	none	none	none	none	none	none	none



Drives

AC Drives	Variable Speed Drive		
			
<b>Features</b>	<b>ERCFW08</b>	<b>ERCFW09</b>	<b>ERCFW10</b>
<b>Power Rating</b>	0.18-15kW/0.25-20HP	0.1-1100kW/1.5-1500HP	0.18-2.2kW/1.5-3.0HP
<b>Supply Voltage</b>	200-240V 1-Phase and 3-Phase 380-480V 3-Phase	220-690V	110-240V
<b>Display</b>	Integral/Remote	Integral/Detachable	Integral
<b>Phases</b>	1-Phase or 3-Phase	3-Phase	1-Phase
<b>Control Mode</b>	V/Hz/Sensorless/Vector	V/Hz/Sensorless	V/Hz
<b>Communication</b>	Modbus RTU/CanOpen/DeviceNet	Profibus DP/DeviceNet/Ethernet IP/Modbus RTU	none
<b>Configuration Software</b>	ER SuperDrive Software	ER SuperDrive Software	none

Soft Starters			
			
<b>Features</b>	<b>ERSSW03/04</b>	<b>ERSSW05</b>	<b>ERSSW06</b>
<b>Power Rating</b>	37-1950kW/50-2600HP	0.55-55kW/0.74-75HP	22-475kW/30-75HP
<b>Supply Voltage</b>	220-575V	220-575V	220-575V
<b>Display</b>	Integral	Remote	Integral/Remote
<b>Phases</b>	3-Phase	3-Phase	3-Phase
<b>Communication</b>	Modbus RTU/Profibus DP/DeviceNet	RS232	Modbus RTU/Profibus DP/DeviceNet
<b>Sizing/Configuration Software</b>	ER SuperDrive Software & SDW Sizing Software	none	ER SuperDrive Software & SDW Sizing Software



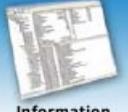
## Drives

DC Drives	Variable Speed Drive		
			
<b>Features</b>	<b>ER-340/-680/-1200</b>	<b>ER-3200i/3600XRi</b>	<b>ER-PL/ER-PLX</b>
<b>Power Rating</b>	0.55-1.8kW (at 180V armature voltage)	2.2-11kW (at 320V armature voltage)	15-265kW/15-225kW (at 460V armature voltage)
<b>Supply Voltage</b>	110/240V, 30/60V	240/2415V, 240/110V	110/240V, 30/60V
<b>Display</b>	none	none	Integral
<b>Phases</b>	1-Phase	1-Phase	3-Phase
<b>Communication</b>	none	none	Modbus TCP/Profibus DP
<b>Armature Current</b>	3.4-12.2A	4-48A	12-630A/12-530A
<b>Configuration Software</b>	ER-PL Pilot Software	ER-PL Pilot Software	ER-PL Pilot Software

Software	SuperDrive	Soft Starter Sizing	Configuration & Diagnostic
			
	<b>ER</b>	<b>SDW</b>	<b>ER-PL PILOT</b>



# DCS & SCADA

<b>Software</b>	<b>Configuration Tools</b>  Project Studio/Developer	<b>Network Support &amp; I/O Drivers</b>  OPC Server	<b>Visualisation Packages</b>    Process Viewer      Operations Server      Operations Viewer			
	<b>Data Reporting &amp; Manipulation</b>    Dream Report™ Software      Information Manager      Wonderware ActiveFactory™			<b>Applications</b>    Security Manager      Control Modules      Application Modules		

Automation Systems Hardware	Eycon™ Visual Supervisor		T Series		OPTIMA Touch			T Series	
Features	Eycon 10	Eycon 20	T2550	T820	OPTIMA Intouch PC			T640	T940X
<b>Display Type</b>	5.5" QVGA	12.1" XGA	Remote	128 x 64 Monochrome	10.4" SVGA	12.1" XVGA	15" XVGA	7 Segment	Remote
<b>IP Rating</b>	IP65	IP65	IP20	IP66	IP65		IP65	IP65	IP20
<b>Input Type</b>	Remote	Remote	mV, V, mA, T/C, RTD, Potentiometer	Remote	Remote			mV, V, mA, T/C, RTD	Remote
<b>Analogue IP/OP</b>	Remote	Remote	In: 64 Out: 32	Remote	none			In: 4 Out: 3	Remote
<b>Digital IP/OP</b>	Remote	Remote	In: 128 Out: 128	Remote	none			In: 4 Out: 4	Remote
<b>SP Programmer</b>	8 Progs, 40 Segments each		none	none	none			none	none
<b>Batch</b>	Yes	Yes	none	none	none			none	none
<b>Recipe</b>	Yes	Yes	none	none	none			none	none
<b>Auditor Features</b>	Yes	Yes	none	none	none			none	none
<b>Control</b>	Yes	Yes	Yes	Yes	none			Yes	Yes
<b>Data Logging</b>	Yes	Yes	Yes	Yes	none			none	none
<b>Ethernet (ELB)</b>	10/100Mbps		10/100Mbps	10/100Mbps	10/100Mbps			none	Yes
<b>Modbus (Serial &amp; TCP)</b>	Master/Slave		Master/Slave	Master/Slave	Yes			RTU Slave	Yes
<b>Network Addressing</b>	DHCP, Boot P, Link Local, Fixed		DHCP, Boot P, Link Local, Fixed	none	Yes			none	Yes



MACO® Products

MACO Control Systems	ASB/RS/SRS Systems					Compact Systems				Alpha Systems			
Features													
Description	MACO ASB	MACO RS	MACO SRS	Extrusion Control	Extrusion Control	Extrusion Control	Operator Station	Control System	Breeze II Parison Control	Custom 4, 5 & 6	Custom 40 & 50	MACO 4000, 5000 & 6000	MACO 4500, 5500 & 6500
Display Type	none	none	none	none	(DSE5) 15" TFT color LCD touch-screen XVGA	(DSD5) 12.1" TFT color LCD touch-screen XVGA	12.1"	none	(DSD5) 12.1" TFT color LCD touch-screen XVGA	none	none	none	none
Pixel Size	none	none	none	none	1024 x 768	1024 x 768	800 x 600	none	1024 x 768	none	none	none	none
Chassis	4-slot enclosed	8-slot open	4-slot open or enclosed	Custom 5	4-slot enclosed	4-slot enclosed	none	4-slot enclosed	4-slot enclosed	7-slot open	9-slot open	12-slot open	16-slot enclosed
Approvals	CE, cULus	cULus		CE, cULus	Display – cTUVus ABS – cULus	CE, cTUVus			cULus		CE, cULus		
Host Comms	Modbus Plus, Modbus TCP/IP	Modbus Plus, Modbus TCP/IP, RS485		Modbus Plus, Modbus TCP/IP		Modbus TCP/IP			Modbus Plus, Modbus TCP/IP, RS485	RS485, SPI, Modbus RS485 RTU			
IQ BUS	Modbus Plus, Modbus TCP/IP, RS232/485 Modbus RTU, Profibus, Interbus S, DeviceNet					Modbus TCP/IP	none	Modbus TCP/IP	Modbus Plus, Modbus TCP/IP, RS232/485 Modbus RTU, Profibus, Interbus S, DeviceNet	RS485 MACOnet			
Options	Application specific block (ASB)	none	none	ASB, Lite operator station	ASB	none	Microsoft CE	none	none	none	none	none	none

Operator Stations	OPTIMA/Lite Operator Stations			OPTIMA Touch PCs					
Features									
Description	Dedicated operator station	Lite operator stations		PC based operator stations					
Display Type	10.4" TFT color VGA	6.4" TFT color VGA vertical	6.4" TFT color VGA horizontal	10.4" TFT color LCD touch-screen SVGA	12.1" TFT color LCD touch-screen XVGA	15" TFT color LCD touch-screen XVGA	10.4" TFT color LCD touch-screen SVGA	12.1" TFT color LCD touch-screen XVGA	15" TFT color LCD touch-screen XVGA
Pixel Size	640 x 480	640 x 480	640 x 480	800 x 600	1024 x 768	1024 x 768	800 x 600	1024 x 768	1024 x 768
Approvals	CE, cULus			CE, cTUVus, IP54	CE, cTUVus in process	CE, cTUVus, IP54		CE, cTUVus in process	CE, cTUVus, IP54
Host Comms	RS485 MACOnet			Modbus Plus, Modbus TCP/IP					
Options	none	none	none	With Wonderware® InTouch™			none	none	none

## I/O Signal Conditioning, Thermosensors, Ancillary

I/O Signal Conditioning	Action Instruments						Eclipse Series
							
Features	Ultra SlimPak II	Ultra SlimPak	Action I/Q (AC Powered)	Action I/Q (DC Powered)	Action I/Q (Loop Powered)	TransPak	AC Transducers
Input Types	DC Volts/Current, RTD, mV, Thermocouple, Potentiometer, Strain Gauge, AC Volts/Current, Frequency	DC Volts/Current, RTD, mV, Thermocouple, Potentiometer, Strain Gauge, AC Volts/Current, Frequency	DC Volts/Current, RTD, mV, Thermocouple, Potentiometer, Strain Gauge, AC Volts/Current, Frequency	DC Volts/Current, RTD, mV, Thermocouple, Potentiometer, Strain Gauge, AC Volts/Current, Frequency	DC Volts/Current, RTD, mV, Thermocouple	DC Volts/Current, RTD, mV, Thermocouple, Potentiometer, AC Volts/Current, Frequency	AC Power, AC Current, AC Voltage, AC Frequency, Phase Angle, Potentiometer/ Tap Position
Output Types	0-10V dc, 0-20mA dc, 4-20mA dc or 2 SPDT relays	0-5V dc, 0-10V dc, 0-1mA dc, 0-20mA dc, 4-20mA dc or 2 SPDT relays	0-5V dc, 0-10V dc, 0-1mA dc, 0-20mA dc, 4-20mA dc or 2 SPDT relays	0-5V dc, 0-10V dc, 0-1mA dc, 0-20mA dc, 4-20mA dc, Frequency, or 1/2 SPDT relay(s)	4-20mA dc	4-20mA dc	0-1mA, 0-10mA, 0-20mA, 4-20mA, 0-10V plus others
Isolation	1800V Input/Output/Power	1800V Input/Output/Power	1800V Input/Output/Power	1800V Input/Output/Power	1800V Input/Output and channel/channel	Varies with product	2kV to IEC414
Power	9-30V dc via Terminals or jumpers	9-30V dc G448 18-30V	100-204V ac	Various power Product dependant 9-30V dc 18-30V dc 10.8-26.4V dc	10-35V ac	Varies by Model	Varies by Model
Mounting	High density DIN rail	High density DIN rail	IQRL power bus on DIN rail	DIN rail or IQRL power bus	DIN rail	Field mount housing or head or DIN rail	DIN rail
Wiring	Removable terminals	Fixed terminals	Removable terminals	Removable terminals	Removable terminals	Fixed terminals	Fixed terminals
Special Features	Smart power, Ethernet communications	ASIC reliability	2 ch versions, Signal splitters, Field configurable I/P type versions	2 ch versions, Signal splitter, Math functions, Field configurable I/P type versions	Multi channel versions	Optional display, HART, 2 I/P channels with math	Stand alone 4kV isolation (option)
Calibration via	TouchCal	Potentiometer	TouchCal	TouchCal	Potentiometer	Potentiometer or software	n/a

Probes Thermosensors Ancillary (Other)	Probes		Thermosensors	Ancillary	
					
Features	In-Situ Carbon Probe - AP1	In-Situ Oxygen Probe - AP3	Thermocouple & Resistance Thermometers (RTDs)	MEMOCAL 2000	Universal Isolated Interface Converter - KD485
Output	1.00-2.00V dc	Up to 500mV	n/a	mA, V, TC, RTD	n/a
Releasut	% carbon probe into 8MΩ	% oxygen probe 10MΩ	n/a	Multi function LCD	n/a
Power Supply	n/a	n/a	n/a	Battery	+7 - +35V dc
Power Consumption	n/a	n/a	n/a	n/a	n/a
Accuracy	±0.05 weight % carbon in normal operating range	±0.02 PPM O <sub>2</sub> at 1 PPM O <sub>2</sub> ±1% of full scale mV output	n/a	0.015% of span	n/a
Response Time	Less than 1.0 second	Less than 1.0 second	n/a	n/a	n/a
Thermocouple	Type K, R & S	Type K, R S & B	General purpose	Type B, E, J, K, L, N, R, S, T, U, W, W3, W5, PLII	n/a
Isolation	n/a	n/a	n/a	n/a	2000V ac
Ports	n/a	n/a	n/a	EIA232	2 Asynchronous ports, TX & RX signals only
Port Parameters	n/a	n/a	n/a	Remote programming Data recording	-STD: 0-115200 baud, all character formats -ADE/PROG: 30-115200 baud, n/e/o/ parity, 7/8 data bits, 1/2 stop bits
Mounting	n/a	n/a	n/a	Hand held	DIN Rail
Options	n/a	n/a	Sensor fittings, Connectors, Wires and cables	EIA232 comms Desk top adapter (with EIA485 comms)	Interface: Standard product Port 1 is RS232 Port 2 is RS422/485 Any combination of RS232, 422/485

## Valve Actuators & Sensors

Valve Actuators	EA Series								
Features									
<b>Output Types</b>	24V ac 50-60Hz 120V ac 50-60Hz 240V ac 50-60Hz	24V ac 60Hz 120V ac 60Hz 240V ac 60Hz	120V ac 60Hz 240V ac 60Hz 240V ac 50Hz	24V ac 60Hz 120V ac 60Hz 240V ac 60Hz	120V ac 60Hz 240V ac 60Hz 240V ac 50Hz	24V ac 60Hz 120V dc 60Hz 120V ac 50Hz 240V ac 60Hz 240V ac 50Hz	120V ac 50-60Hz	120V ac 60Hz 120V ac 50Hz	24V ac 50-60Hz
<b>4-20mA Input</b>	Selected Models	No	Optional	No	Optional	Optional	Optional	Optional	Optional
<b>Auxiliary Switches</b>	No	1 Optional	1 Standard additional 2 or 4 switches optional	1 Standard additional 2 or 4 switches optional	1 Standard additional 2 or 4 switches optional	1 Standard additional 2 or 4 switches optional	1 Standard additional 2 or 4 switches optional	1 Standard additional 2 or 4 switches optional	1 Standard
<b>Position Signal</b>	No	No	Potentiometer optional	Potentiometer optional	Potentiometer optional	Potentiometer optional	Potentiometer optional	Potentiometer optional	No
<b>90° Stroke</b>	●	none	●	none	●	●	●	●	none
<b>180° Stroke</b>	none	●	●	none	●	●	●	●	none
<b>360° Stroke</b>	none	none	none	●	none	none	none	none	none
<b>Linear Stroke</b>	none	none	none	none	none	none	none	none	●
<b>Torque</b>	150-300lb-in	60lb-in	50lb-in	220lb-in	50lb-in	60-220lb-in	450lb-in	550-1300lb-in	none
<b>NEMA Rating</b>	NEMA 4	NEMA 1	NEMA 4 (Selected Models)	NEMA 4 (Selected Models)	NEMA 3 (Selected Models)	NEMA 4 (Selected Models)	NEMA 4 (Selected Models)	NEMA 4 (Selected Models)	NEMA 1
<b>UL Listed</b>	●	●	●	●	●	●	none	●	●
<b>CUL or CSA</b>	●	●	●	●	●	●	none	●	●
<b>CE</b>	Selected Models	none	none	none	none	none	none	none	●

Sensors							
Features	Plastic Industry	Industrial	Resistance Temperature Detectors	MgO Insulated	Thermowell Assemblies	Oxygen Sensors	Carbon Sensors
<b>Input Types</b>	Thermocouple RTD Type J, K, E, T PT100 (.00385) JIS (.00391)	Thermocouple Type J, K, E, T, R, S, B	RTD PT100 (.00385) JIS (.00391)	Thermocouple Type J, K, E, T, S	Thermocouple RTD Type J, K, E, T PT100 (.00385) JIS (.00391)	O2 Cell plus Thermocouple Type R, S, B Zirconia	O2 Cell plus Thermocouple Type K, R, S Zirconia
<b>Sheath or Protection Tube</b>	304 S.S.	Steel pipe, 304 S.S., 316 S.S., Inconel, Cast iron, Silicon carbide, Mullite, Alumina, Others	304 S.S., 316 S.S., Inconel	304 S.S., 316 S.S., Inconel	304 S.S., 316 S.S., C-1018 Steel, Brass, Others	Alumina	3/4" NPT Schedule RA 330
<b>Mounting Fitting</b>	Bayonet fitting, Compression fitting	Welding bushing, Flange, Sleeve, Double-ended bushing	Compression fitting double- ended bushing, Spring loaded double-ended bushing	Compression fitting double- ended bushing, Spring loaded double-ended bushing	Male NPT threads, Weld in, Flange	Sliding flange 1" NPT, Compression fitting	Sliding flange 1" NPT, Compression fitting
<b>Insulation</b>	Fiberglass	Ceramic	Teflon, Fiberglass	Magnesium oxide	Ceramic, Magnesium oxide, Teflon, Fiberglass	Alumina	Alumina
<b>Transmitter Available</b>	No	No	Yes	Yes	Yes	No	No
<b>Termination</b>	Stripped leads, Spade terminals, Plug, Jack, Plug and jack	Cast iron head, Aluminum head, Explosion proof head	Stripped leads, Spade terminals, Plug, Jack, Plug and jack Cast iron head, Aluminum head, Explosion proof head	Stripped leads, Spade terminals, Plug, Jack, Plug and jack Cast iron head, Aluminum head, Explosion proof head	Cast iron head, Aluminum head, Explosion proof head	Aluminum head	Aluminum head